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## **CLAIMS**:

- 1. A method for mixing fluidized particles with a fluid hydrocarbon feed stream in a feed injection zone of a fluid catalytic cracker which comprises:
  - (a) passing fluidized particles to a particle conduit;
- (b) conducting the fluidized particles from the particle conduit to the feed injection zone containing a non-circular conduit provided that the particle conduit and the non-circular conduit have a substantially uniform cross-sectional area; and
- (c) injecting fluid hydrocarbon feed into the feed injection zone through a plurality of feed injectors located upon said non-circular conduit.
- 2. The method of any preceding claim wherein the non-circular conduit is ellipsoidal, rectangular, square or two parallel sides with semi-circular or ellipsoidal ends.
- 3. The method of any preceding claim wherein the non-circular is ellipsoidal.
- 4. The method of any preceding claim wherein the non-circular conduit is rectangular.
- 5. The method of any preceding claim wherein the feed injectors are arranged in a plane perpendicular to the direction of axial flow of catalyst in the injection zone.
- 6. The method of any preceding claim wherein the feed injectors are injector nozzles.

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- 7. The method of any preceding claim wherein the direction of flow from the feed nozzle is perpendicular (90 degrees) to the axial flow of catalyst.
- 8. The method of any preceding claim wherein the feed injector nozzles at angles of from 20 to 90 degrees in the direction of flow.
- 9. The method of any preceding claim wherein the feed injection zone has optimal penetration of feed.
- 10. The method of any preceding claim wherein the feed injected into the feed injection zone has a penetration equal to 0.33D<sub>effective</sub>.